

## CLAIM AMENDMENTS

1           1. (currently amended) A method for producing a  
2     conductive and transparent zinc oxide layer on a substrate by  
3     reactive sputtering, the process method having a hysteresis region  
4     ~~, characterized by and comprising~~ the following steps:

5           using as the substrate a doped metallic Zn target with a  
6     ~~doping is used~~, the doping content of the ~~target being~~ less than  
7     2.3 at-%,

8           ~~heating the heater for the substrate is set such that to~~  
9     a substrate temperature of greater than 200 °C ~~is set~~,

10          setting a dynamic deposition rate of greater than 50  
11     nm\*m/min ~~is set that corresponds and corresponding~~ to a static  
12     deposition rate of more than 190 nm/min, and

13          selecting a stabilized operating point within ~~[[the]]~~ an  
14     unstable process region ~~is selected that is located~~ between the  
15     transition point between a stable, metal process and an unstable  
16     process and the inflection point of the stabilized process curve.

1           2. (currently amended) The method according claim 1  
2     wherein a target with a doping content of less than 1.5 at-% ~~7~~  
3     ~~particularly of less than 1 at-%~~ is used.

1           3. (previously presented) The method according to claim  
2     1 wherein a target with aluminum as the doping agent is used.

1           4. (currently amended) The method according to claim 1  
2 wherein the substrate is heated to temperatures above 250 °C ~~7~~  
3 ~~particularly to temperatures above 300 °C.~~

1           5. (currently amended) The method according to claim 1  
2 wherein a dynamic deposition rate of greater than 80 nm\*m/min ~~7~~  
3 ~~particularly of greater than 100 nm/min~~ is set that corresponds to  
4 a static deposition rate of greater than 300 ~~7, particularly greater~~  
5 ~~than 380 nm/min.~~

1           6. (currently amended) The method according to claim 1  
2 wherein a dual magnetron arrangement with medium frequency ~~[[mf]]~~  
3 excitation is used.

1           7. (currently amended) The method according to claim 1  
2 wherein a dynamic flow process is carried out ~~7, where~~ in which the  
3 substrate is moved during sputtering.

1           8. (withdrawn) A conductive and transparent zinc oxide  
2 layer, produced with the method according to claim 1, characterized  
3 in that the content of doping agent, particularly of aluminum, in  
4 the produced oxide layer is less than 3.5 at-%, that the  
5 resistivity is less than  $1 \cdot 10^{-3}$  W cm, that the charge carrier

6 mobility is greater than  $25 \text{ cm}^2/\text{V s}$  and that the averaged  
7 transmittance of 400 to 1100 nm is greater than 80%.

1 9. (withdrawn) The oxide layer according to claim 8  
2 wherein the content of doping agent is less than 3 at-%,  
3 particularly less than 2.5 at-%.

1 10. (withdrawn) The oxide layer according to claim 8  
2 wherein the resistivity is less than  $5 \cdot 10^{-2} \text{ W cm}$ .

1 11. (withdrawn) The oxide layer according to claim 8  
2 wherein the charge carrier mobility is greater than  $35 \text{ cm}^2/\text{V s}$ .

1 12. (withdrawn) The oxide layer according to claim 8  
2 wherein the averaged transmittance of 400 to 1100 nm is greater  
3 than 82%.

1 13. (withdrawn) The oxide layer according to claim 8  
2 wherein the layer comprises aluminum as the doping agent.

1 14. (withdrawn) Use of an oxide layer according to  
2 claim 8 in a solar cell.

1 15. (withdrawn) The use according to claim 14 in a  
2 crystalline silicon thin-film solar array.

1           16. (withdrawn) The use according to claim 14 in an  
2   amorphous and crystalline silicon tandem solar array.

1           17. (new) The method according claim 1 wherein a target  
2   with a doping content of less than 1 at-% is used.

1           18. (new) The method according to claim 1 wherein the  
2   substrate is heated to temperatures above 300 °C.

1           19. (new) The method according to claim 1 wherein a  
2   dynamic deposition rate of greater than 100 nm\*m/min is set that  
3   corresponds to a static deposition rate of greater than 380 nm/min.